

Automatic Screen Printing Line



P 200 series

- Automatic sheet handling, printing, drying process
- Two models available to meet all customer requirements
- Fully programmable printing parameters
- Flexible print and stencil via filling modes
- Extensive options for demanding advanced technologies
- Option: Hot melt screen printing technology

Automatic High Precision Screen Printing Process

The P-series of screen printers offer the possibility to automatically screen print on green ceramic tapes, ceramic or glass substrates, etc. in the production of electronic components e.g. LTC- C, HTCC, MLCC, hybrids or sensors. There are 2 main models based on similar mechanical designs, with a wide range of options available. As an option, sheets or substrates can be automatically loaded from a magazine into the printing table, screen printed, dried and placed back into another magazine. The main difference between the S (standard) and the A (advanced) models is in the method of alignment. On the S model the registration is done mechanically (usually with pins), while in the A model the registration the registration is done with two CCD cameras and an automatic vision alignment system.

Technical characteristics:

Printer

Max. Printing area: 210 x 210 mm (8 x 8 inch)
 Squeegee speed: 0-350 mm/s (0-14 inch/s)
 Squeegee force: 0-250 N (0-55 lbf)
 Average accuracy: +/- 5 microns (0.20 mil)
 +/- 0.20 mil)
 Standard screen size: 450 x 450 x 25 mm
 Max. Screen size: 550 x 550 x 30 mm
 Automatic vision alignment
 to fiducial: A model only
 Quick screen registration: A model only
 Touch screen and joystick table control:
 A model only
 Average cycle time
 print to print: 12 s print/flood mode

Drier

Drier length: 5 m (16.4 ft)
 Installed power: two zone, 5.4 kW / zone
 Max. temperature: 120 °C
 Drying time: 5 min at 12 s cycle time

Dimensions and power requirements

App. Dimensions: (LxBxH): 6100x1730x1820 mm
 Power consumption: 12 kW
 Compressed air: 0.6 MPa, 200 L/min
 Vacuum: -0.08 MPa (0.02 MPa absolute),
 300 L/min
 (optionally air / vacuum exchangers can be installed)

Available options:

- Automatic paste supply: For low viscosity pastes only.
- Via filling
- Stencil frame for stencil tensioning and quick fixing
- Custom printing tables and substrate fixing
- Antistatic substrate cleaning before printing
- Through hole printing

Options for S model only:

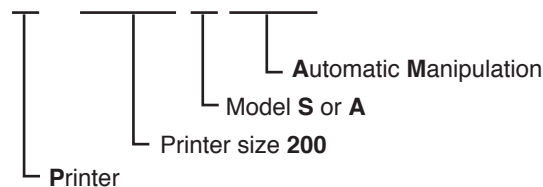
Touch screen control
 Cameras in printer + cross line software for easy screen alignment

Dryer options

Double width for double drying time

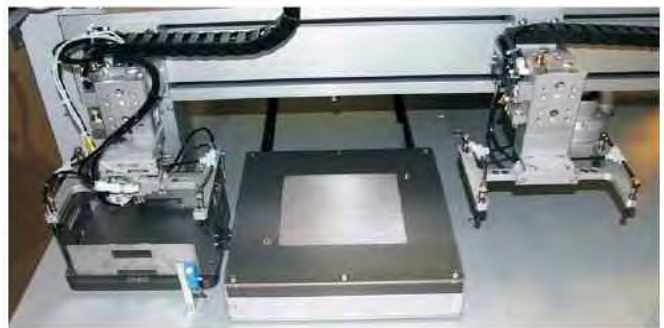
How to order*:

P-200xAM



*Options and other requirements have to be specified separately

**Not all possible options listed*



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